



# 004 Adhesive Transfer Tape

Technical Data Sheet

## Product Description

Acrylic based, permanent adhesive transfer tape. Offers strong initial tack, good cohesion, and good adhesion to a wide range of porous and non-porous surfaces. Suitable for applications on clean, dry and flat surfaces, including slightly rough and curved surfaces. Not suitable for wet applications.

## Product Construction

Component	Description
Liner	Siliconised paper
Adhesive type	Acrylic based, permanent

## Technical Specifications

Property	Test Method	Unit	Value
Liner weight	ISO 536	g/m <sup>2</sup>	90 +/- 5
Adhesive weight (without liner)	ISO 536	g/m <sup>2</sup>	50 +/- 3
Peel adhesion 180 deg to stainless steel (20 min dwell)	AFERA 5001	N/25mm	Min. 18
Static shear strength (1 kg / 20 min)	AFERA 5012	h.	Min. 5
Service temperature range	-	deg C	-40 / +120

## Application & Use

Suitable for various applications in construction, automotive and white goods industries. Preferred for high initial tack and enduring performance; mostly used for lamination purposes with many different materials including films, felts, foams and similar substrates.

## Shelf Life & Storage Conditions

12 months when stored away from direct sunlight and heat, in a dark, dry place at a temperature of 15 to 25 deg C with a relative humidity of 50% +/- 20%.

*All information and recommendations about products are based on our existing knowledge and experience but do not mean a guarantee or warranty. As the products are used for different applications we recommend checking suitability of product prior to use. All information is subject to change without notice. End user is obliged to verify the above information before using the material.*